

## HI0500

HI0500 is a natural high density polyethylene (HDPE) injection molding grade which combines high stiffness with good physical properties.

PROPERTY	TEST METHOD	UNIT	TYPICAL VALUE*
Mass density (23 <sup>0</sup> C)	ASTM D 1505	g/cm <sup>3</sup>	0.963-0.967
Melt Flow Rate (190 <sup>0</sup> C/2.16 kg)	ASTM D1238	g/10min	4-6
Ash content	ASTM D 1063	wt%	0.06 max
Volatile matter	ASTM D 1960	wt%	0.05 max.
Tensile strength @ break	ASTM D 638	gr/cm <sup>2</sup>	170 min
Elongation @ break	ASTM D 638	%	300 min
Melting point	ASTM D 2117	oC	130
Vicat softening point	ASTM D 1525	oC	124
ESCR	ASTM D 1693	hr	4

This data are typical values and are not to be construed as product specifications.

### Applications:

- Crates
- Industrial parts
- Thick wall parts

### Process conditions:

HI0500 can be processed in most types of injection moulding equipment

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